

Date: Monday, 27/10/2008 2:16:13 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HANDLE KNOB
Job Number	: 42975		
Estimate Number	: 11858		
P.O. Number	:	Part Number	: D2367
This Issue	: 27/10/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2367 REVA
First Issue	: / /	Project Number	: N/A
Previous Run	: 33794	Drawing Revision	: A
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 07/11/2008
Checked & Approved By	: <u>JUO 08.10.28</u>	Qty:	10 Um: Each
Comment	: Est, A02.10.29 New issue KJ		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELRINR12500	DELRIN ROUND BAR 1.25"
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Comment: Qty.: 0.0473 f(s)/Unit Total : 0.4725 f(s)
 DELRIN ROUND BAR 1.25" 1.5 X 0.6144 (13)
 Material: Ø1.250" Black Delrin (M-DELRIN-R1.2500) and Dwg D2367 M108460

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 Machine as per Folio FA045 and Dwg D2367
 Deburr

DIP 08/11/13 (13)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DIP 08/11/13

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

9mb 08/11/14 (13)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST 30

SS 08/11/17 (13)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: HANDLE KNOB

Job Number: 42975

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/17 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

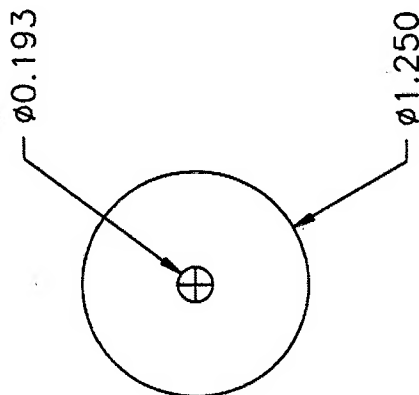
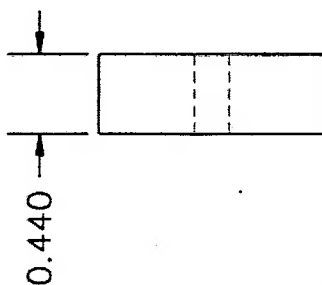
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2367	REV. A SHEET 1 OF 1
DATE 95:02:22		TITLE HANDLE KNOB	SCALE 1:1

RELEASED
960610BW



BREAK ALL EDGES .015 MAX
MATERIAL: BLACK DELRIN

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42975